

### Job Title:

Machine Tool Setter

### Job Overview:

An opportunity has arisen for a highly-motivated *Machine Tool Setter* to join our team in Gweedore Business Park.

Irish Pressings is the Irish Engineering Manufacturing Team of the Year 2020 and operates to the highest quality and efficiency standards in the sector.

Working as part of the Production Team, the Machine Tool Setter will be responsible for a range of tasks including tool changes on mechanical presses, machine setting of robot weld cells, etc. The Tool Setter will also ensure that all materials and other relevant requirements are available for press operators in a timely and efficient manner.

### Job Duties:

Responsibility for mounting, aligning and securing tools in the production press making the relevant technical and mechanical adjustments as needed.

Regular measurement of work pieces – in conjunction with QC - to determine accuracy of machine operation using calipers, micrometer height gauges, templates, or other relevant instruments.

Detailed observation of machine operation to detect work piece defects or machine malfunctions.

Responsibility for operation of forklift to set and remove tools from machines

Responsibility for removal of tools from machines when production run is finished

Responsibility for inspection of first and last piece from latest production run with the assistance of QC, Production Team and Tool Room to ensure that any necessary adjustments or repairs are performed.

Work with Production Planning Department to ensure that jobs are set up as required so that production schedule runs as efficiently as possible.

Responsibility to ensure that materials and relevant packing are in-place pre-production to ensure optimal production efficiency.

Ensuring accurate use of the stock rotation system

Responsibility to maintain quality records and company quality standards to meet with relevant industry and customer specifications

Working with the tool room team, logistics, sales and purchasing teams to ensure accurate and timely delivery of customer orders

Ensure 5S is maintained throughout the workplace

Maintain and update tool set up sheets as required

Responsibility for co-ordinating first-off and last-off parts with QC

**Job Requirements:**

Previous tool setting experience is highly-desirable but not essential.

The successful applicant will have to be mechanically-minded with a strong interest in engineering.

Must be able to demonstrate experience in working to the highest possible level of quality and efficiency standards.

Must be proactive in approach to work and have an ability to clearly and calmly resolve problems.

Must possess excellent communication skills to work as part of a cross-functional team with Production Team, Quality Control, and Tool-Room.

Must be able to record and manage detailed quality control records that will be inspected by Management, Customers and Auditors on a regular basis.

Ability to check accuracy and quality of finished parts.

**Interested?**

If interested, please forward your CV with Cover Letter to [hr@irishpressings.com](mailto:hr@irishpressings.com) using the subject line "Machine Tool Setter 2020".

